

PROCUREMENT DEPARTMENT
Rm. 120 Municipal Services Building
Philadelphia, PA 19102-1685
FAX: (215) 686-4716

CITY OF PHILADELPHIA

Janet Hagan
Acting Procurement Commissioner

December 18, 2007

BID NUMBER: S8Z54230
TITLE: Work Clothes
DEPARTMENT: Various
DATE TO OPEN: December 27, 2007 at 10:30 AM

ADDENDUM # 1

TO ALL BIDDERS:

You are hereby notified of the following changes to the above mentioned bid:

Subject Bid will now open on Friday, January 4, 2008 at 10:30 AM.

Page 12 of 47
Section 2
Paragraph 2.3

Paragraph 2.3 will be deleted and replaced with the following:

Samples are not required with bid submission but may be requested at a later date.

Please sign, date and return this addendum with your bid to the Procurement Department, 1401 J.F.K Boulevard, Bid Room 170A, Philadelphia, PA 19102-1685 as it now becomes a part of the proposal.

Buyer, D. Isaac

AUTHORIZED SIGNATURE

FIRM NAME (PRINT)

DATE

DI/cs

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Rm 120 Municipal Services Building
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CITY OF PHILADELPHIA

Janet Hagan
Acting Procurement Commissioner

December 31, 2007

BID NUMBER: S8Z54230
TITLE: Work Clothes
DEPARTMENT: Various
DATE TO OPEN: January 04, 2008 at 10:30 AM

ADDENDUM # 2

TO ALL BIDDERS:

You are hereby notified of the following changes to the above mentioned bid:

Find attached **Specification No. 7-u-52e:03, Uniforms, Men's Work** for above referenced Bid #**S8Z54230**.

Please sign, date and return this addendum with your bid to the Procurement Department, 1401 J.F.K Boulevard, Bid Room 170A, Philadelphia, PA 19102-1685 as it now becomes a part of the proposal.

Buyer, D. Isaac

AUTHORIZED SIGNATURE

FIRM NAME (PRINT)

DATE

Attachment

DI/es

SPECIFICATION



Uniforms, Men's Work

CLASSIFICATION: This specification covers 2-piece work uniform for use by City personnel, consisting of trousers and shirt, either short sleeve or long sleeve as specified.

APPLICABLE SPECIFICATIONS: The following specifications and/or standards of the latest issue in effect on the date of the Invitation to Bid shall form a part of this specification.

Federal Standard No. 191	-	Textile Test Methods
American Association of Textile Chemists and Colorists	-	Textile Test Methods

REQUIREMENTS

3.1 General Requirements

3.1.1 Measurements - Each garment shall be made to standard commercial size measurements.

3.1.2 Basic Fabrics - Shall be as specified under the detailed requirements for the individual garments. All piece goods shall be preshrunk, maximum residual shrinkage 2%.

- 3.1.3 Colors and Colorfastness - Colors shall be as specified in the Invitation to Bid. All fabrics shall show satisfactory colorfastness to laundering, light and perspiration.
- 3.1.4 Workmanship - Shall be first-class in every particular; garment shall be well-made, finished and cleaned.

3.2 **Detailed Requirements for Trousers**

- 3.2.1 **Fabric** - Shall be 65% Dacron polyester and 35% (+/-3%) combed cotton uniform twill, approx. 6.8 ounces per square yard, with post-cured Permanent Press finish; thread count (minimum) 132 per square inch; tensile strength (minimum) 200 lb. warp, 102 fill.
- 3.2.2 **Style** - Trousers shall be work uniform style, full-cut, plain front, hemmed bottoms, waistband with belt loops, 2 off-seam front pockets and 2 back pockets.
- 3.2.3 **Pockets** - There shall be 2 off-seam front pockets with minimum 6-1/4" opening. Front pockets shall have separate hand-set inside facing to give a 4-ply strength at the entry of the pockets. Front pockets shall be hung to the side seam of the trousers and bar-tacked at points of strain. There shall be 2 hip pockets with minimum 5 1/8" opening, the left hip pocket to close with button. The upper part of hip pockets shall extend into the waistband, and stitching must go through pocketing.
- 3.2.4 **Pocketing and Lining** - All pocketing shall be 50% polyester and 50% cotton drill, minimum 2.00 ounces with Permanent Press finish; color shall harmonize with trouser fabric. Right fly lining and crotch piece extension lining shall be same material as pocketing, one piece, sewn down flat, approximately 1/2" beyond inseam joining.
- 3.2.5 **Waistband** - Outside waistband shall be same material as trouser fabric, minimum 1-1/2" wide up to 1-3/4" wide, sewn to waistband curtain, turned and then sewn down.

Inside waistband curtain shall be 50% polyester and 50% cotton drill, minimum 2.00 ounce, with Permanent Press finish; finished length no less than 2"; color to harmonize with trouser fabric.

A self-waistband, minimum 1-1/2" wide, turned and sewn down, may be provided at the option of the manufacturer.

- 3.2.6 **Belt Loops** - Shall be at least 1/2" wide and 2" high, double thickness, butted on reverse side and double stitched; all loops shall be sewn or bartacked through waistband. Number and spacing of loops shall be manufacturer's standard.
- 3.2.7 **Zipper and Closure** - Zipper shall be brass or nickel-plated brass, locking type with metal bottom stop. Tape shall have Permanent Press finish, color to harmonize with trouser fabric. There shall be a hook-flex steel waistband closure or button and buttonhole, at the option of the manufacturer.
- 3.2.8 **Stitching** - All sewing shall be done with colorfast thread to match trouser fabric; thread shall be polyester core, spun polyester or highly mercerized cotton. All main seams shall be safely stitched and serged with not less than 7 stitches per inch. All points of strain shall be bartacked.
- 3.2.9 **Labeling** - All trousers shall have a permanent washable label indicating size, fiber content and instructions for laundering.

3.3 **Detailed Requirements for Shirts**

- 3.3.1 **Fabric** - Shall be 65% Dacron polyester and 35% (+/-5%) combed cotton uniform twill, approximately 5 ounces per square yard, with post-cured permanent press finish; thread count (minimum) 162 (+/-3%) per square inch; tensile strength (minimum) 140 lb. warp, 70 lb. fill.
- 3.3.2 **Style** - Shirt shall be work uniform style, full cut, 2 pockets, rounded regular shirt-tail construction with continuous hem.
- 3.3.3 **Front** - Shall be plain French (turnback not stitched down) or hemmed panel, at the option of the manufacturer; self-faced with 6 buttons and buttonholes. At the option of the manufacturer, a snap closure at the collar, in lieu of button and buttonhole, may be provided.
- 3.3.4 **Buttons** - Shall be first quality plastic, manufacturer's standard size and type; color to harmonize with shirt fabric.

3.3.5 **Pockets** - There shall be 2 breast pockets with button closure. Pockets shall measure approximately 5-3/8" long and 5" wide.

3.3.6 **Collar** - Shall be convertible sport type with Permanent Press lining; permanent sewed down collar stays. Collar shall be stitched and turned.

3.3.7 **Sleeves** - Shirt shall be short sleeve or long sleeve as specified in the Invitation to Bid. All sleeves shall be straight and whole.

When short sleeve shirt is specified, out/sleeve length from shoulder seam shall graduate from 8-1/4" to 8-3/4" according to size of shirt. Hem on bottom of sleeve shall be approximately 5/8" and clean finished.

When long sleeve shirt is specified, sleeve shall have a cuff approximately 2-5/8" wide, with a button and buttonhole or a snap closure.

3.3.8 **Back** - Shall have double thickness horizontal yoke, minimum 2" from collar seam.

3.3.9 **Stitching** - All sewing shall be done with colorfast thread to match shirt fabric; thread shall be polyester core, spun polyester, or highly mercerized cotton. All main seams shall be safety stitched and serged with not less than 10 stitches per inch.

3.3.10 **Labeling** - All shirts shall have a permanent washable label indicating size, fiber content and instructions for laundering.

4. **SAMPLING, INSPECTION AND TESTS**

Bidders, if requested, shall submit within ten (10) working days samples of the items on which bids are made. The Procurement Department will make such tests on submitted samples and on samples drawn from deliveries as are deemed necessary to determine compliance with the requirements of this specification.

5. **PACKING AND DELIVERY**

Commercial packaging is acceptable. Items shall be delivered to the point(s) designated on the purchase order.

6. **NOTES TO REQUISITIONING AGENCY**

6.1 Uniforms, Men's Work, per Procurement Specification 7-U-52d:01.

6.2 Long or short sleeve shirt.

6.3 Color

6.4 Sizes-

For trousers, give waist and inseam measurements

For short sleeve shirt, give collar size

For long sleeve shirt, give collar size and sleeve length

6.5 Procurement Catalog Number, if available.

6.6 Quantity

6.7 Delivery point(s)